## NATIONAL TRANSPORTATION PRODUCT EVALUATION PROGRAM (NTPEP) AUDIT PROGRAM OVERVIEW

Katheryn Malusky

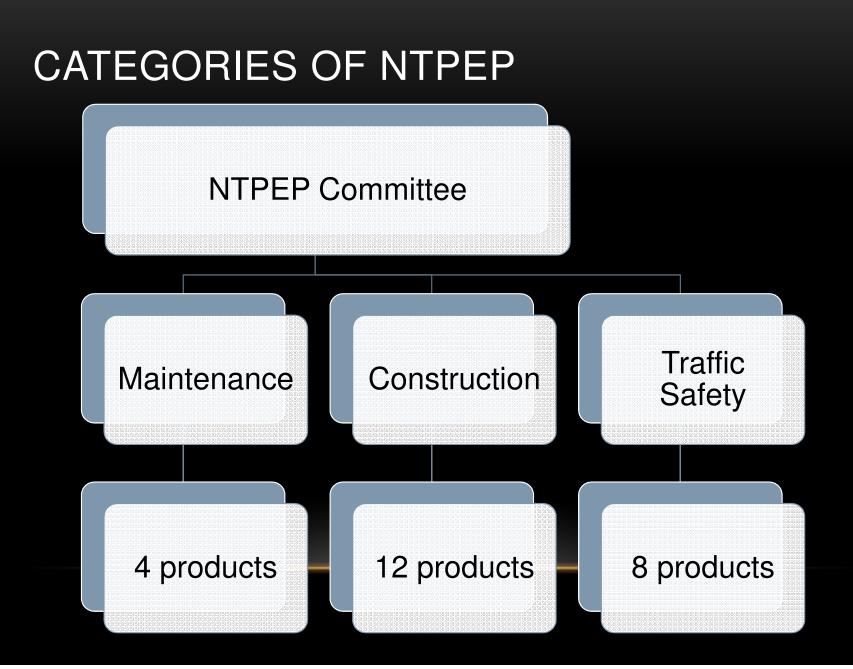
AASHTO

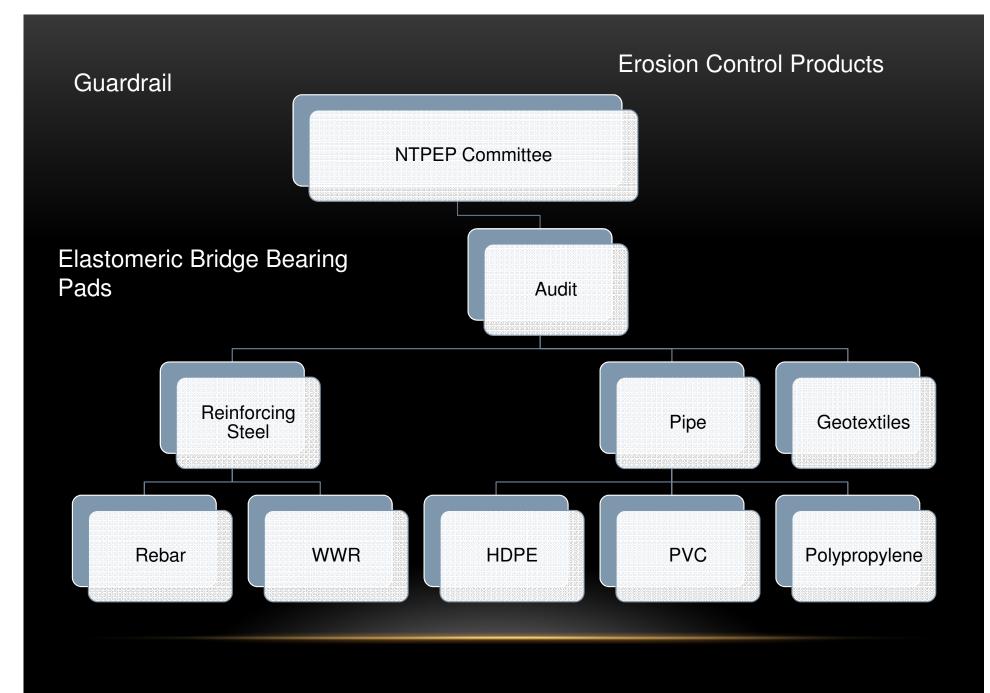
AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS





- What is NTPEP?
- Who participates in NTPEP?
- Requirements of each NTPEP Audit Program
- How to view and access audit documentation and test data
- How to utilize this program in your state
- 2014 Annual NTPEP Meeting





## WHAT IS NTPEP?

- Product Evaluation and Audit Program
  - By combined and collective resources, AASHTO state members can more efficiently perform laboratory and field testing on products used in the transportation system.

## Source of Data

 Unbiased product data generated by laboratory test methods and field test deck evaluations adopted from national standards or developed by AASHTO members.

## WHAT IS NTPEP?

## Value

- Data generated can be utilized by states as a means of populating the Approved/Qualified Products Lists.
- It is possible for a state member to use <u>all or</u> <u>part</u> of the NTPEP information generated.

# What NTPEP is NOT?

 NTPEP does NOT evaluate "New Products" being introduced by industry for the first time

•NTPEP does NOT replace the Quality Assurance activities of state DOT's

•NTPEP does <u>NOT supersede State</u> <u>Requirements</u> for product approval.

## PARTICIPANTS OF NTPEP

Technical Committee	Number of Industry Participants (Manufacturers)
HDPE Pipe	44
PVC Pipe	3
Polypropylene Pipe	6
Rebar	36
WWR	18
Geotextiles	23

- AASHTO Member Departments contribute \$12,000 annually to NTPEP.
  - In 2013, 45 states paid their annual contribution
- The results obtained from a data usage survey (currently being completed by all AASHTO member departments) will be available on the NTPEP website (www.ntpep.org) in early January 2014.

## REQUIREMENTS OF EACH NTPEP AUDIT PROGRAM

- Each Program requires the following:
  - AASHTO performs a desktop review for each facility every 5 years. Each desktop review includes reviewing the following information:
    - Testing Personnel
    - Standard Specifications
    - Size and Type of Material Produced by facility
    - Product Information
    - Identification Markings
    - Test Reports
    - Quality Management System
      - Review over 15 aspects of the Quality Management System

## Each facility has to have an annual on-site audit

- The following items are reviewed during every NTPEP on-site audit:
  - ASTM/AASHTO specifications
  - Training and Competency Evaluation Records
  - Equipment Calibration Records
  - Records of Internal Audits and Management Reviews
  - Traceability of raw material to final product

- Review of test reports
- Demonstration of Test Methods
- Review of Markings on each product
- Obtaining samples for split sample testing
- Reviewing labels on each final product
- Walkthrough of manufacturing process
- Sample/Yard Inspection
- Collection of Raw Material Certificates

- If deficiencies are noted during on-site audit, the facility has 15 business days to submit a corrective action report for each deficiency to AASHTO after they receive their final audit report. (Corrective Action Reports are available in DataMine)
- Each facility has 14 days after the completion of the on-site audit to submit their internal split sample test results. (Split Sample Comparison Test Reports are available in DataMine)
- The Certificate of Compliance is uploaded into DataMine for each facility once all deficiencies have been resolved and the split sample test results are satisfactory

## REQUIREMENTS SPECIFIC TO NTPEP AUDIT PROGRAM FOR GEOTEXTILES

- Each prime manufacturer and private labeler are able to participate in Program
- If a private labeler wants to participate in Program, their prime supplier(s) must be audited and found to be compliant prior to their on-site audit being scheduled
- All private labeled and prime geotextiles are required to be re-evaluated every 3 years. A manufacturer can not have a product evaluated through NTPEP without having their facility audited.
- All prime manufacturers are required to print a unique identification code (given by AASHTO) every 5 meters on each of their NTPEP approved products.

## HOW TO VIEW AND ACCESS AUDIT DOCUMENTATION AND TEST DATA



### Step 1: Log onto the NTPEP DataMine website, http://data.ntpep.org

NTPEP DataMine	Home				
Home Login Register	NTPEP DataMine 2.0 is the online repository of data and audit reports for all NTPEP services. This database provides the tools for performing queries that will assist you in analyzing and reporting on current and past NTPEP evaluations. The application allows NTPEP Testing Facilities and Auditors to enter real time data online. Also our industry partners and the NTPEP administration may review product information and preliminary reports online for timely reporting of all evaluations.				
Help	The Technical Committees that are responsible for developing the work plans and overseeing the evaluations and audits are divided into the three categories below: Traffic Safety, Construction and Maintenance. The product listing within the categories indicates the products or processes that are evaluated through product testing or manufacturing audits. To view data that has been released through the program public review, simply click on the product listing below. After clicking on the product listing, click "Data" located in the left hand column for the page.				
	To submit a product you must register and login to do so. Some data that has been released is restricted to view by State Transportation Agency representatives. To view restricted data you must register and login to do so. <u>Please register for all Technical Committees you are interested in viewing test data and audit results for</u> . Your registration will require approval by an AASHTO administrator. Please contact Greta Smith <u>mailto:gsmith@aashto.org</u> if you require this approval.				

Traffic Safety	Construction	Maintenance
Pavement Marking	Asphalt Release Agent	PCC Joint Sealants and HMA Crack Sealers
PCMS/Flashing Arrow Panels	Concrete Admixtures	Rapid Set Concrete Patch Materials

NTPEP DataMine	Home
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My DataMine	queries that will assist you in analyzing and reporting on current and past NTPEP evaluations. The application allows NTPEP Testing Facilities and Auditors to enter real time data online. Also our industry partners and the NTPEP administration may review product information and
Preferences	preliminary reports online for timely reporting of all evaluations.
Help	The Technical Committees that are responsible for developing the work plans and overseeing the evaluations and audits are divided into the three categories below: Traffic Safety, Construction and Maintenance. The product listing within the categories indicates the products or
Log Out	processes that are evaluated through product testing or manufacturing audits.
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Traffic Safety	Construction	Maintenance
Pavement Marking	Asphalt Release Agent	PCC Joint Sealants and HMA Crack Sealers
PCMS/Flashing Arrow Panels	Concrete Admixtures	Rapid Set Concrete Patch Materials
Raised Pavement Markers (Plowable or Non-Plowable)	Concrete Curing Compounds	Structural Steel Coatings
Roll Up Signing Materials (new)	Erosion Control Products	
Sign Sheeting Material	Geosynthetic Reinforcement (REGEO)	
Temporary Traffic Control Devices	Geotextiles and Geosynthetics	
	HDPE Plastic Pipe	
	Reinforcing Steel (REBAR and WWR)	
	PVC Pipe	
	Polypropylene Pipe	

Step 2: Click on the technical committee you want to review audit documentation for

NTPEP DataMine	Overview	Step 3: Click on Search to select a
Home	This site is currently Active.	specific facility to
My DataMine	Plastic pipe is intended for surface and subsurface drainage applications where soil provides suport to its flexible walls. Its major use is to	review audit
Preferences	collect or convey drainage water by open gravity flow, as culverts, storm drains, etc.	documentation
Help	Currently, NTPEP is auditing HDPE (High Density Polyethylene) Thermoplastic Pipe manufacturerers, which includes split sample testing. Audit	
Log Out	and test protocols are described in the "Project Work Plan." All audit requirements conform with the latest version of AASHTO Standard Specifications (M 252 and M 294).	
PIPE	The NTPEP Technical Committee responsible for authoring the Project Work Plan convenes yearly at the NTPEP National (Annual) Meeting. During this working meeting, the Project Work Plan is discussed, changes made, and shortly thereafter balloted for adoption. Improvements are immediately implemented in the next available audit tour. When compared to other standards development exercises, the NTPEP process	
Мар	is agile, effective and efficient.	
Search	Manufacturers who wish to submit products should <b><u>Register</u></b> and <u>Login</u> to do so.	
Audit Results	To search for facilities who submitted a request for an audit, please visit the Search section of the NTPEP website.	
Status Report	To view the Facility Audit Status, please visit the interactive Map that shows the physical location of the Audit Facility by using Google Map.	

NTPEP DataMine	Search			
Home	The Search area provides	a comprehensive functionality t	o look up and identify facilities based upon different	criteria.
My DataMine				
Preferences	Make Desired Selecti	ions to View Required Dat	ta	
Help	NTPEP #:			
Log Out	Audit Year:	All		
PIPE	Manufacturer:	All		
Мар	Facility Location:	All		
Search				
Audit Results				Search
Status Report				
<u></u>	Search Results: Show	wing 1 - 100 of 266 Resul	t(s)	

This section displays all the individual items that are a part of any accepted product evaluation application. These items include products, systems and facilities.

Step 4: Choose from the following criteria to begin your search: Audit Year, Manufacturer, Facility Location and then click Search

NTPEP DataMine	Search					
Home	The Search area provides a comprehensive functionality to look up and identify facilities based upon different criteria.					
My DataMine						
Preferences	Make Desired Selecti	ons to View Required Data				
Help	NTPEP #:					
Log Out	Audit Year:	2013				
PIPE	Manufacturer:	Prinsco Inc.				
Мар	Facility Location:	Prinsburg, MN				
Caarab		108 West Highway 7,				

Prinsburg, MN, 56281

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#### Search Results: Showing 1 - 1 of 1 Result(s)

Search

Audit Results Status Report

> This section displays all the individual items that are a part of any accepted product evaluation application. These items include products, systems and facilities.

NTPEP Number	Manufacturer	Facility Location	<u>Status</u>	Data		Action		
PIPE-2013-01-006	Prinsco Inc.	Prinsburg, MN	Public	Audit Info	Go	Assign	▼ Go	۲

Step 5: Your search results will appear in a table below. Once you see the facility location you are searching for, click on Audit Info and then click Go.

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#### **Audit Management NTPEP DataMine** Home Search > Audit Management This section allows users to add, edit Facility Audit Data. My DataMine Preferences **Facility Information** Help Manufacturer Name: Prinsco Inc. Log Out Submittal Year: 2012 PIPE Prinsburg, MN Facility Location: Map NTPEP Number: PIPE-2013-01-006 Search Audit Results Audit Reports Status Report **Add Audit Information Audit Information** Audit Type: Please type in the Audit Information. • Scheduled Audit

Statues

## Step 6: Click on Audit Reports

NTPEP DataMine	<u>Search</u> > <u>Audit Manageme</u>	ent > Audit Reports Mana	gement	
Home	Facility Information			
My DataMine	Manufacturer Name:	Prinsco Inc.		
Preferences	a h-indivers	2242		
Help	Submittal Year:	2012		
Log Out	Facility Location:	Prinsburg, MN		
	Audit Year:	2013		
PIPE	NTPEP Number:	PIPE-2013-01-006		
Мар		1.2 2010 01 000		
Search	Delete Selected Add	d Report		
Audit Results				
Status Report	Report Title		Report Type	File Name
•	Preaudit Documentation	8/14/13	Pre_Audit Documentation	Prinsco - Prinsburg, MN - Final Pre-Audit - 7-31- 13.pdf
	Audit Report - 8/21/13		Final Report	Prinsco - Prinsburg, MN - Audit Report 2013.pdf
	Split Sample Report - 12	inch - RETEST	Split Sample Result	Prinsco - Prinsburg, MN - 12 Inch - RETEST.pdf
	Split Sample Report - 4 in	<u>nch</u>	Split Sample Result	Prinsco - Prinsburg, MN - 4 Inch.pdf
	Corrective Action - Section	<u>n 10</u>	Corrective Action	Prinsco - Prinsburg, MN - Section 10.pdf
	Quality Manual - March 2	013	Quality Manual	Prinsco (March 2013).pdf
	Certificate of Compliance	-10/8/13	Certificate of Compliance	Certificate for Prinsco-Prinsburg, MN.pdf

Back

The documents associated with this specific audit will then be listed. Click on the Report title of each document to open each file.

Filter:	2013	▼ All	▼ All	▼ AII	•
Facility Name	Audit Year	Audit Status	M 252 Status (Sample Tests Results)	M 294 Status	
Manufacturer Name: ADS/H	ancor		,	]	
Wooster, OH	2013	Completed	Awaiting Test Results	Awaiting Test Results	
Brazil, IN	2013	Compliant	Compliant	Compliant	
Fairmont, MN	2013	Compliant	Compliant	Compliant	
Muncy, PA	2013	Completed	Awaiting Test Results	Awaiting Test Results	
North Salt Lake City, UT	2013	Compliant	Compliant	Compliant	
London, OH	2013	Compliant	Compliant	Compliant	
Olympia, WA	2013	Compliant	Compliant	Compliant	
Byram, MS	2013	Compliant	Compliant	Compliant	
Madera, CA	2013	Compliant	Compliant	Compliant	
Mendota, IL	2013	Compliant	Compliant	Compliant	
Hamilton, OH	2013	Compliant	N/A	N/A	
Eagle Grove, IA	2013	Compliant	Compliant	Compliant	
Perry, GA	2013	Compliant	N/A	Compliant	
Yoakum, TX	2013	Compliant	N/A	Compliant	
	Facility NameManufacturer Name: ADS/HWooster, OHBrazil, INFairmont, MNMuncy, PANorth Salt Lake City, UTLondon, OHOlympia, WAByram, MSMadera, CAMendota, ILHamilton, OHEagle Grove, IAPerry, GA	Facility NameAudit YearManufacturer Name: ADS/HancorWooster, OH2013Brazil, IN2013Fairmont, MN2013Muncy, PA2013North Salt Lake City, UT2013London, OH2013Olympia, WA2013Byram, MS2013Madera, CA2013Hamilton, OH2013Eagle Grove, IA2013Perry, GA2013	Facility NameAudit YearAudit StatusManufacturer Name: ADS/HancorWooster, OH2013CompletedBrazil, IN2013CompliantFairmont, MN2013CompliantMuncy, PA2013CompletedNorth Salt Lake City, UT2013CompliantLondon, OH2013CompliantOlympia, WA2013CompliantByram, MS2013CompliantMadera, CA2013CompliantManota, IL2013CompliantHamilton, OH2013CompliantPerry, GA2013Compliant	Facility NameAudit YearAudit StatusM 252 Status (Sample Tests Results)Manufacturer Name: ADS/HancorWooster, OH2013CompletedAwaiting Test ResultsBrazil, IN2013CompliantCompliantFairmont, MN2013CompliantCompliantMuncy, PA2013CompletedAwaiting Test ResultsNorth Salt Lake City, UT2013CompliantCompliantLondon, OH2013CompliantCompliantOlympia, WA2013CompliantCompliantByram, MS2013CompliantCompliantMadera, CA2013CompliantCompliantMadera, IL2013CompliantCompliantHamilton, OH2013CompliantCompliantPerry, GA2013CompliantN/A	Facility NameAudit YearAudit StatusM 252 Status (Sample Tests Results)M 294 Status (Sample Tests Results)Manufacturer Name: ADS/HancorWooster, OH2013CompletedAwaiting Test ResultsAwaiting Test ResultsBrazil, IN2013CompliantCompliantCompliantFairmont, MN2013CompletedAwaiting Test ResultsAwaiting Test ResultsMuncy, PA2013CompletedAwaiting Test ResultsAwaiting Test ResultsNorth Salt Lake City, UT2013CompliantCompliantCompliantLondon, OH2013CompliantCompliantCompliantOlympia, WA2013CompliantCompliantCompliantByram, MS2013CompliantCompliantCompliantMadera, CA2013CompliantCompliantCompliantMadera, CA2013CompliantCompliantCompliantHamilton, OH2013CompliantCompliantCompliantHamilton, OH2013CompliantN/AN/AHadera, IL2013CompliantN/AN/AHamilton, OH2013CompliantCompliantCompliantHadera, CA2013CompliantN/AN/AHamilton, OH2013CompliantN/AN/AHamilton, OH2013CompliantCompliantCompliantHamilton, OH2013CompliantN/AN/AHamilton, OH2013CompliantCompliant

Note: A Status Report is also available for the Rebar and WWR manufacturers, PVC pipe manufacturers, and Polypropylene pipe manufacturers

,	Advance	d Drain	age Sy	stems/	Hancor	Woos	ter, OH		
Specification M2 Key: St Type C – No Inner Type S – Smooth I Type D – Smooth I Type DP – Smooth	= Straight Wall nner Wall nner Wall	Co = Co Typ Typ joined to	$\frac{\mathbf{l}  \mathbf{C} \mathbf{l} = \mathbf{C}}{\mathbf{p} \mathbf{e}  \mathbf{C} \mathbf{P} - \mathbf{N}}$ $\frac{\mathbf{p} \mathbf{e}  \mathbf{S} \mathbf{P} - \mathbf{S} \mathbf{n}}{\mathbf{S} \mathbf{m} \mathbf{o} \mathbf{c} \mathbf{h}  \mathbf{C}}$	lass 1 Pe lo Inner V nooth In Juter Wal	rforations Vall with ner Wall v l	C2 = Cl Perforation with Performant	lass 2 Perfo ons orations		
Type D1 Children	c	Single-						)ual-Wall S	р
Size inches [mm]	St	Co	St	Co	Size in [mn		5	C1	C2
3 [75] 4 [100] 5 [125] 6 [150]					4 [1 6 [1 8 [2 10 [2	00] 50] 00]			
7 [175] 8 [200] 9 [225] 10 [250]					[-				
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Specification M2		cate all a C1 = Clas							
		Single-Wa			Dual-Wa			Inner & Wall	Outer
	С		CP	S		Р	D	D	
Size inches [mm] 12 [300] 15 [375] 18 [450] 21 [525] 24 [600] 27 [673] 30 [750] 36 [900] 42 [1050]									



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Traffic Safety	Construction	Maintenance
Pavement Marking PCMS/Flashing Arrow Panels Raised Pavement Markers (Plowable or Non-Plowable) (CCC) Roll Up Signing Materials (CCC) Sign Sheeting Material Temporary Traffic Control Devices	Asphalt Release Agent Concrete Admixtures Concrete Curing Compounds Erosion Control Products Geosynthetic Reinforcement (REGEO) Geotextiles and Geosynthetics HDPE Plastic Pipe Reinforcing Steel (REBAR and WWR) PVC Pipe	PCC Joint Sealants and HMA Crack Sealers Rapid Set Concrete Patch Materials Structural Steel Coatings

# About AASHT0 Bookstore Software Meetings Committees Programs Newsroom Resources Home Contact Us Contact Us Friday, January 25, 2013 Friday, January 25, 2013 Friday, January 25, 2013 NTTPEP Image: Mathematical transportation PRODUCT Evaluation PROBRAM Image: Mathematical transportation PROBUCT Evaluation PROBRAM Image: Mathematical transportation PROBUCT Evaluation PROBRAM

Step 1: Select "Data" to review the product test data and access the audit documentation

**Mike Robert** 

ITPEP DataMine	Overview
ome	This site is currently Active.
references	
elp	Geosynthetics are materials manufactured from various types of polymers used to enhance, augment and make possible cost effective environmental, transportation and geotechnical engineering construction projects. They are used to provide one or more of the following functions: separation, reinforcement, filtration, drainage and liquid barrier.
og Out	
	Geotextiles are typically defined as flexible, textile-like fabrics of controlled permeability used to provide all of the above functions, except liquid barrier, in soil, rock and waste materials. It should be noted that natural fibre geotextiles (e.g. using jute) are manufactured in some parts of the world and these products are also considered to fall within the geotextile classification.
тх	parts of the world and these products are also considered to fall within the geotextile classification.
Overview	NTPEP is also studying use of geocomposite drains and geogrids. Geogrids are generally described as stiff or flexible polymer grid-like sheets with large apertures used primarily as reinforcement of unstable soil (and waste masses.)
Search Data	The growth of these geosynthetic materials in Transportation, Geotechnical and Environmental related applications has been dramatic. Total use and sales of these materials are regularly increasing at rates of 10% to 20% per year in each of the above categories. (Source: International Geosynthetics Society, IGS)
	Manufacturers who wish to submit products should Register and Login to do so.
	To view reports which have been released for Public review through the program for data prior to 2011, please visit the Reports section of the NTPEP website.
	To search for products submitted, please visit the Data section of the NTPEP website.

About AASHTO Bookstore Software Meetings Committees Programs Newsroom Resources f 🕒 Home | Contact Us Friday, January 25, 2013 NTPEP NATIONAL TRANSPORTATION PRODUCT EVALUATION PROGRAM Katheryn Malusky Data NTPEP DataMine Home This area provides comprehensive features for looking up Product data based on submittal year or product manufacturer. My DataMine Data by Manufacturer/Submittal Year Preferences Help View By: Manufacturer • 1anufacture Log Out Submittal Year Manufacturer: GTX Show Overview Search Data

Step 2: Choose a Manufacturer Name or Submittal Year to review product test data and/or audit documentation, and then click on "Show"

NTPEP DataMine	Data							
Home	This area provides comp	rehensive features for I	ooking up Product	data based	on submittal	year or prod	uct manufa	cturer.
My DataMine						6 6		
Preferences	Data by Manufactur	rer/Submittal Year						
Help	View By:	Manufactu	irer		•			
Log Out	Manufacturer:	TenCate G	Geosynthetics North	n America	T			
GTX								She
Overview								
Search	Search Results: Sho	owing 1 - 33 of 33	Result(s)					
Data	This section displays all t systems and facilities.	the individual items tha	t are a part of any	accepted p	roduct evalua	ition applicati	on. These it	tems include products,
	NTPEP Number	<u>Manufacturer</u>	Product Name	<u>Status</u>	Data		Action	
	GTX-2012-01-047	TenCate Geosy	180N	Public	Product	💌 🍾	Assign	▼ Go
	GTX-2012-01-045	TenCate Geosy	140NC	Public	Product Test	Go	Assign	▼ Go

TenCate Geosy... Mirafi 140NL

Public

Product

▼ Go

Assign

GTX-2012-01-043

Step 3: Select "Test" in the dropdown menu of the Data column and click on "Go"

▼ Go

						Kathery	n Malusk
NTPEP DataMine	Test Manageme	nt					
tome	This section allows	users to add, edit an	d delete data from (	GTX test.			
ly DataMine	Product Inform	ation					
Preferences	Product Inform						
lelp	Submittal Year:	201	.2				
og Out	NTPEP Number:	GT)	(-2012-01-042				
тх	Manufacturer Name	:: Ten	Cate Geosynthetics	North America			
Overview	Product Name:	Min	afi MPV500				
Search	Style:	Min	ofi MPV500				
Data	Structure:						
	Structure:	NP-	NW (Needle Punche	u Non-woven)			
	Report#: Public Date:			=			
	Drop Date:	<b></b>					
						[	Save
	Grab Transzo	idal Tear 50mm	Puncture Perm	ittivity Apparent	Opening Size N	1ass/Area UV Stability	Save
				rah		]	
	Specimen	ASTM D4632				-	
		м	D	x	D	1	
		Strength(lbs)	Strain (%)	Strength(lbs)	Strain (%)	1	
	Mean	128	63	115	104	1	
	COV %	21.7	13.5	13.1	9.8	1	
	COV %6				5.6		

Step 4: Click on each of the tabs to view test data for that specific product. To view the Audit Documentation, click on the green arrow for the document you want to open and review.

#### Audit Documents

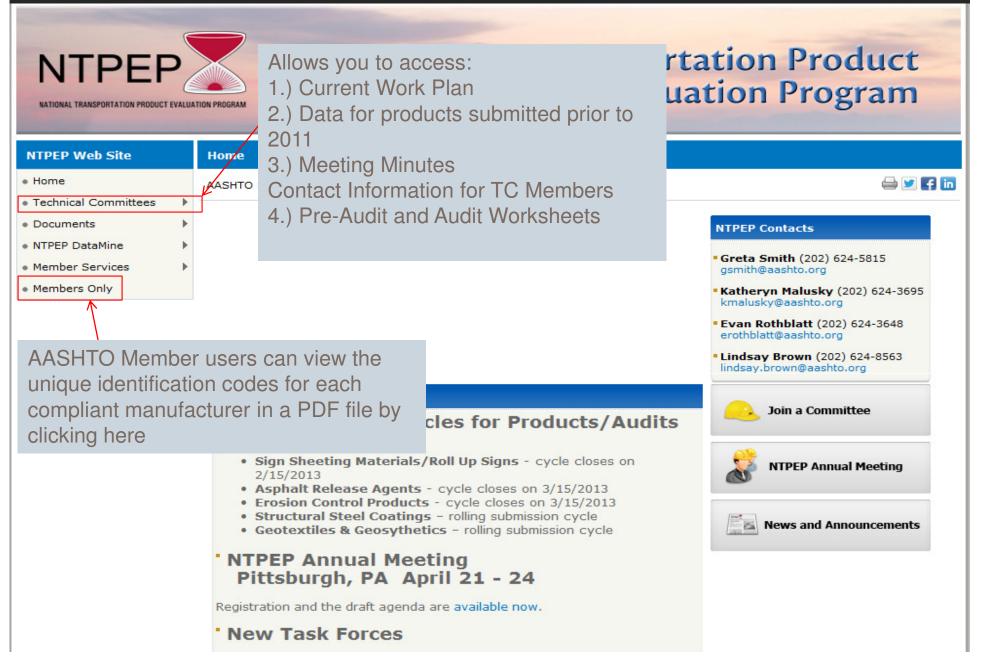
Paste

Document Type		]
Quality Manual		
Audit Report		
Audit Report		
Pre-Audit Application		
Pre-Audit Application		
ertificate of Compliance		
Correct Action Report		
ertificate of Compliance	3	

Save

Back

## NTPEP WEBSITE, WWW.NTPEP.ORG



## HOW TO UTILIZE THIS PROGRAM IN YOUR STATE

- Reference the NTPEP List
- Use the NTPEP List in developing your DOT List
- Use the data to supplement your DOT Quality Control Data

## 2014 ANNUAL NTPEP MEETING

- Begins on Sunday, May 18<sup>th</sup> and concludes on Thursday, May 22<sup>nd</sup>, 2014 at the Hyatt Regency Downtown in Greenville, SC
- Registration opens on Tuesday, December 2<sup>nd</sup> 2013. A link will be available on the NTPEP website (www.ntpep.org)
- Please submit any items/topics you would like to discuss during the technical committee sessions to Katheryn Malusky *by Tuesday, April 1, 2014*

# **QUESTIONS**?

Katheryn Malusky Associate Program Manager, NTPEP Email: <u>kmalusky@aashto.org</u> Phone Number: 202-624-3695

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS





NATIONAL TRANSPORTATION PRODUCT EVALUATION PROGRAM